

MAXIMUS-3



10A/X RUBICON FRONT BUMPER FILLER TRIM PLATES

Installation Guide

Please make sure you read and understand the entire installation guide before you start.

Component List:

Filler Trim Plate LHS	1
Filler Trim Plate RHS	1
M6 Rivet-nut (nut-cert)	2
M6 Steel Washers – Zinc Plated	2
M6 Truss Head Bolts - Stainless Steel	2

Tools Required:

Nut-cert Gun/Tool
Metric Allen Keys
Cut-off Wheel

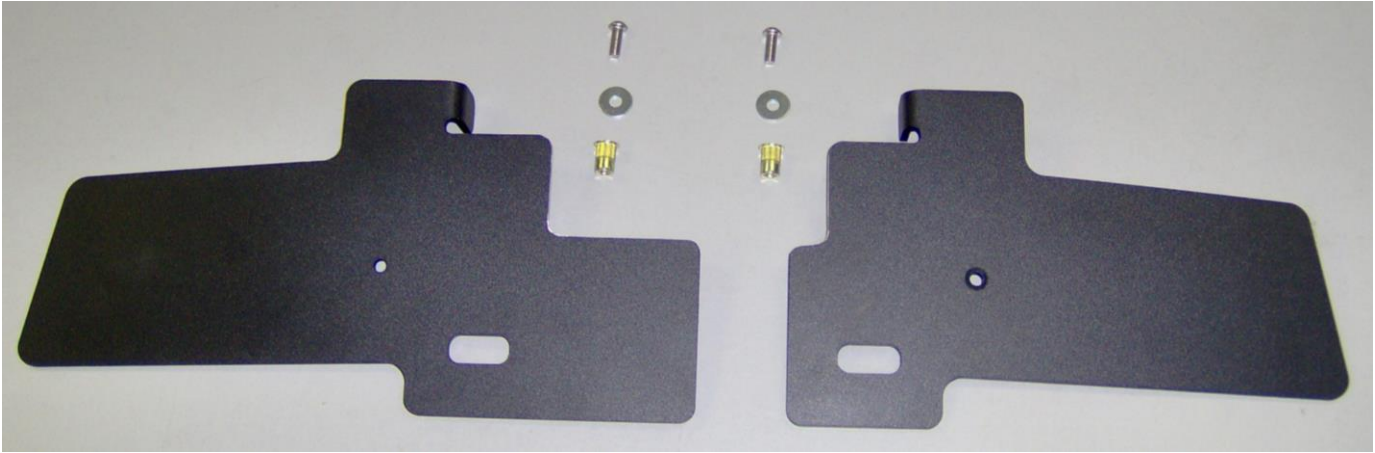
OR

You will need the following tools if you do not have a nut-cert (rivet-nut) gun/tool::

Metric Drive Sockets (10 MM) and ratchet
8MM open wrench/spanner
1 Long M6 bolt, 2 M6 washers (supplied with hardware kit)

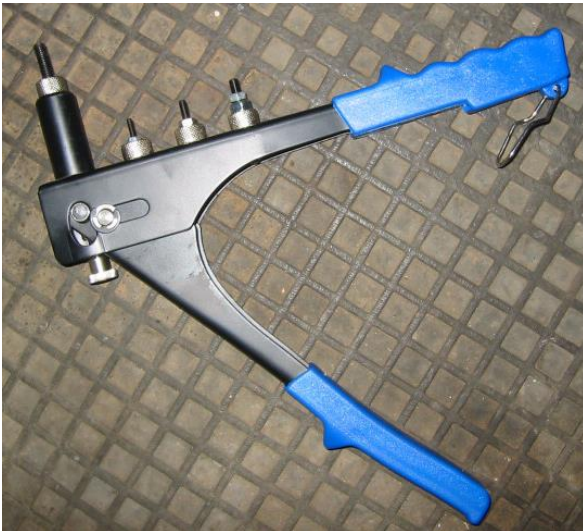
Installation

The Filler Trim Plates are to be mounted in the factory holes in the chassis frame between the bumper and the grille, where the factory plastic trim was mounted. To do this you first need to set a thread into the two holes in the chassis frame using a nut-cert (riv-nut) gun/tool similar to the one shown in step 1 below. If you do not have a nut-cert gun/tool then follow the manual process explained in step 1 below.



1- Install the Nut-certs (riv-nuts):

Using a nut-cert gun/tool set the 2 nut-certs provided in the factory holes in the chassis frame as shown below.



Alternatively (if you do not have a nut-cert gun/tool),
Use the long M6 bolt and the 2 M6 washers provided to manually set/rivet the nut-certs in place.

- A- Arrange the long (bolt-washer-wrench-washer-rivnut) as shown in the picture below, in that order.
- B- Insert it into the hole and hold down flat to the frame using the wrench as a handle then start tightening the long hex bolt using the 10mm socket and ratchet until the nut-cert starts collapsing and rivets itself to the frame.
Wrap a piece of cloth around the ratchet/wrench to protect the grille.
- C- Remove the bolt and repeat on the other side.



2- Prepare the Filler Trim Plates to Fit Around Your Winch:

Test fit the plates. Cut along the pre-cut slots on the plates as necessary to make the plates fit around the winch.

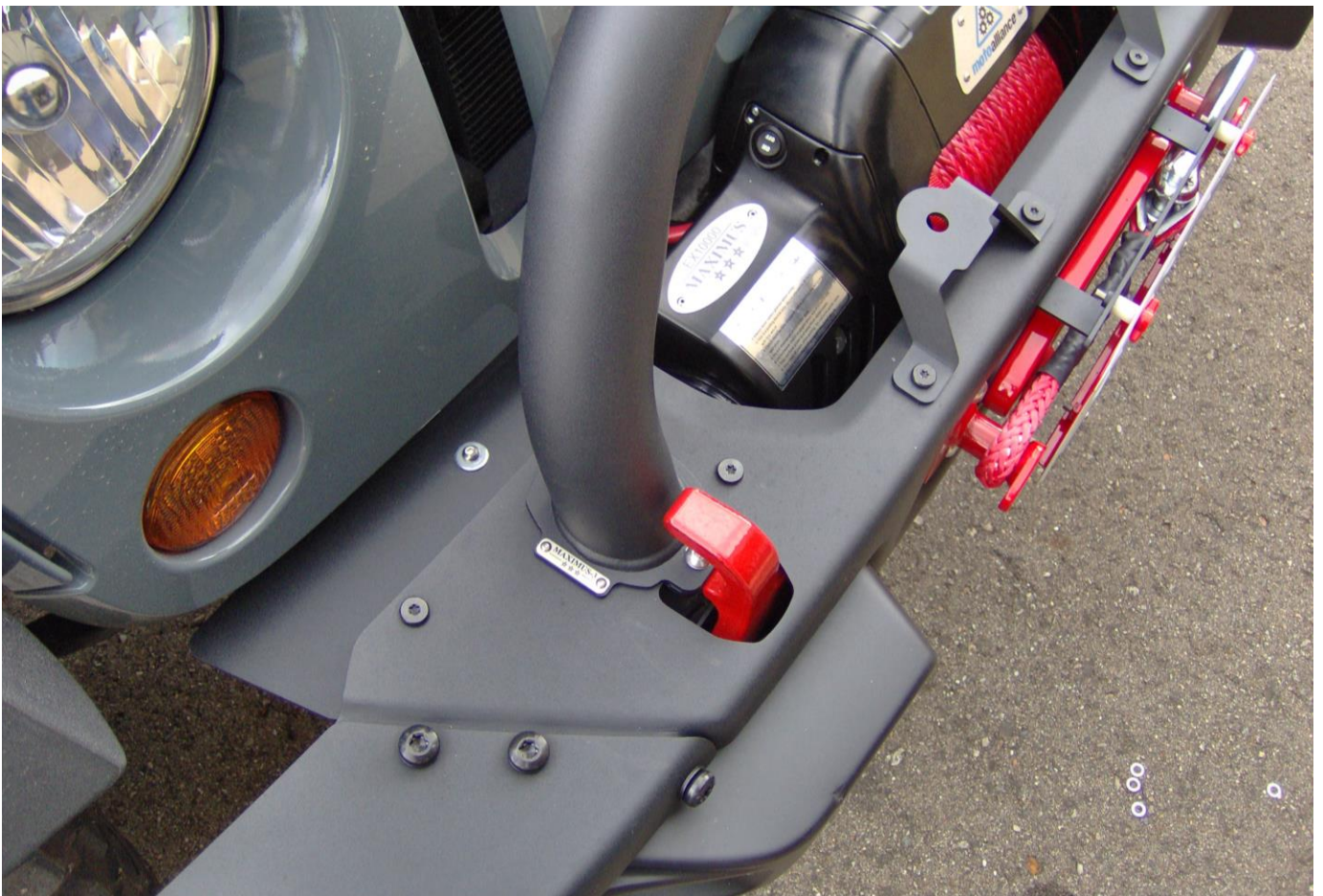
Note: No cutting is required for small body winches such as Smittybilt XRC/H2O, Warn VR, Maximus EX10000, etc. For Warn Zeon and 9.5 cti winches you will need to cut the corners along the slots.

Check with the winch installed in place to determine how much to cut.

2- Bolt the Plates in Place:

Put the Filler Trim Plates on the chassis frame, line up the holes and bolt down using the M6 stainless bolts provided. If the bumper is already installed, carefully slide the Filler trim Plates into place between the bumper and the grille and use an Allen key to tighten the bolts.

HINT: you may need to slightly bend out the until rotation tabs on the plates if the holes do not line up well.



Your installation is complete. If you have questions regarding this installation please contact us at tech@maximus-3.com or call 248 821 6654.